

**CLAIMS**

We claim:

1           1.     A drive unit comprising  
2           a housing,  
3           a drive shaft mounted for rotation in said housing,  
4           a stator fixed with respect to said housing, said stator having a surface forming the  
5     boundary of an air gap,

6           a rotor coaxial to said stator and in torque-transmitting connection with the drive  
7     shaft, said drive shaft causing said rotor to exhibit a wobbling motion which describes a  
8     geometric slewing curve, said rotor having a surface forming a boundary of said air gap opposite  
9     from said surface of said stator, at least one of said surfaces approximating said geometric  
10    slewing curve in a cross section parallel to the drive shaft.

2           2.     A drive unit as in claim 1 wherein said surfaces of said rotor and said  
3     stator are essentially parallel to each other in said cross-section parallel to said drive shaft.

1           3.     A drive unit as in claim 1 wherein said geometric slewing curve is a  
2     second-order curve.

1           4.     A drive unit as in claim 1 wherein, in a cross-section parallel to said drive  
2     shaft, said surfaces comprise straight lines which are slewed with respect to said drive shaft.

1           5.     A drive unit as in claim 1 wherein said stator comprises a stack of plates  
2     of mutually different shapes.